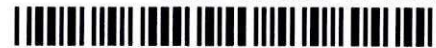




Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
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Tel (613) 632-5200
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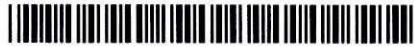
RB6798927
Job Sheet 178384



Part No: RB6798927

Job Qty: 1 ea

Part Name: Compressor Impeller Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 5/30/18

Job Tracking No:

Due Date: 7/16/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RB6798927 Rev.2 IPP Rev. A 18.05.29 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	7/16/18	7/16/18	0.00	0.00	Start Up Small Fab-4		MLC
100	Small Fab	1 pcs	7/16/18	7/16/18	0.00	0.07	Small Fab-9		MLC
110	QC	1 pcs	7/16/18	7/16/18	0.00	0.00	QC5		MLC 18-7-20
130	Packaging	1 pcs	7/16/18	7/16/18	0.00	0.00	Packaging3-2		MLC
140	QC21-FG	1 Ea	7/16/18	7/16/18	0.00	0.00	QC21		DAS

Part Op 100 - Assemble as per DWG.
Descriptions: 130 - Identify and Stock

21 JUL 27 2018
3-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
94846A029	Hex Jam Nut 57	1 Ea (1 ea)	90-Start up Operation	5079639
98381A314	Dowel 42	1 Ea (1 ea)	90-Start up Operation	5079640
RB6798927-1	Jaw Weldment	1 Ea (1 ea)	100-Small Fab	5096739
RB6798927-2	Crimper Jaw Weldment	1 Ea (1 ea)	100-Small Fab	5096743
RB6798927-4	Set Screw / Modified B/O	1 Ea (1 ea)	100-Small Fab	5096773

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	94846A029	1	100	0
	98381A314	1	25	0
100-Small Fab	RB6798927-1	1	0	0
	RB6798927-2	1	0	0
	RB6798927-4	1	6	0

Part Specifications

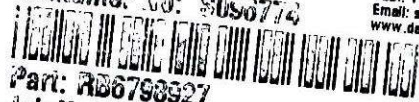
Specifications could not be found.

Plex 7/26/18 1:36 PM dart.leroux.jason



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Container No: S096774



Part: RD6793927

Job No: 178384

Serial No/Batch: S096774

Revision: 2

Inspector:

Exp Date:

Instructions:

Date: 07/26/16